A New Era In Equine Dentistry

IMPORTANT
Before use, everyone using PowerFloat® must read and understand the instructions in this manual.

WARNING
When using the PowerFloat® the following safety precautions MUST be adhered to by the user.

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US Patent #6273712
PowerFloat® was designed for a specific application and is only intended to be used in that application. The PowerFloat® is NOT to be modified in any manner other than as is specifically set forth in this Operating Manual. Modification of the PowerFloat® in a manner contrary to the operating instructions herein will void the warranty contained in this Operating Manual.

PLEASE READ AND UNDERSTAND THE ENCLOSED INSTRUCTION MANUAL

POLARIZED PLUGS: To reduce the risk of electric shock, the PowerFloat® has a polarized plug (one blade is wider than the other). This plug will fit in a standard, polarized, 115-volt electrical outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install the proper outlet. Do not change the plug in any way.

1. **POWERFLOAT® IS TO BE USED BY LICENSED VETERINARIANS OR A LICENSED VETERINARY TECHNICIAN UNDER THE SUPERVISION OF A LICENSED VETERINARIAN.**

2. **KNOW YOUR POWERFLOAT®.** Read this manual carefully to learn your PowerFloat®’s applications and limitations as well as potential hazards associated with this type of tool.

3. **USE A GROUND FAULT CIRCUIT INTERRUPTER (GFCI).** Plug the PowerFloat® directly into a GFCI or use an approved extension cord with a GFCI. GFCI’s can be purchased at electrical supply retail stores. Do not under any circumstances use the PowerFloat® without the PowerFloat® being plugged into a system with a ground fault circuit interrupter.

4. **KEEP WORK AREA CLEAN.** Cluttered areas invite injuries.

5. **AVOID DANGEROUS ENVIRONMENT.** Do not expose PowerFloat® to rain. Do not use PowerFloat® in damp or wet locations. Keep area well lit. Avoid chemical or corrosive environments. Do not use PowerFloat® in presence of flammable liquids or gases.

6. **GUARD AGAINST ELECTRIC SHOCK.** Prevent body contact with grounded surfaces.

7. **KEEP BYSTANDERS AWAY.** Children and bystanders should be kept at a safe distance from the work area to avoid distracting the operator and contacting the PowerFloat® or extension cord.

8. **STORE IDLE POWERFLOAT®.** When not in use, PowerFloat® should be stored in dry, and high or locked-up place — out of reach of children.

9. **DO NOT FORCE POWERFLOAT®.** It will do the job better, safer, and last longer at the rate for which it was intended.

10. **USE RIGHT TOOL.** Do not use PowerFloat® for purpose not intended — do not use PowerFloat® for grinding metal or objects other than teeth.

11. **DRESS PROPERLY.** Do not wear loose clothing or jewelry. Loose clothing, drawstrings and jewelry can be caught in moving parts. Rubber gloves and non-skid footwear is recommended when working outdoors. Wear protective hair covering to contain long hair.

12. **USE SAFETY GLASSES.** Wear safety goggles or glasses with side shields complying with current safety standards. Wear hearing protection to safeguard against possible hearing loss. Also wear a face or dust mask if operation creates dust. All persons in the area where PowerFloat® is being operated should also wear safety glasses and face or dust mask.

13. **DO NOT ABUSE CORD.** Never carry PowerFloat® by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges. Have damaged or worn power cord and strain reliever replaced immediately. DO NOT ATTEMPT TO REPAIR POWER CORD.

14. **SECURE WORK.** Patient should be properly sedated and restrained. Proper restraints are – for example – dental speculum and dental halter. Use proper restraint and sedation in accordance with standard veterinary practices. PowerFloat® operator and bystanders safety must be considered when restraining horse.

15. **DO NOT OVERREACH.** Keep proper footing and balance at all times.

16. **MAINTAIN POWERFLOAT®.** Keep PowerFloat® sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Have all worn, broken or lost parts replaced immediately. Keep handles dry, clean and free from oil and grease.

**IMPORTANT:** Annual preventative maintenance at one of our service facilities is necessary to insure effective operation and reliability of the PowerFloat®. Please contact us at toll free 877-969-2233 for details.

17. **DISCONNECT POWERFLOAT®** when not in use, before servicing, and when changing accessories such as the grinding wheel.

18. **REMOVE ADJUSTING KEYS AND WRENCHES.** Check to see that keys and adjusting wrenches are removed from the PowerFloat® before turning it on.
19. **AVOID UNINTENTIONAL STARTING.** Do not carry a plugged-in PowerFloat® with finger on switch. Be sure switch is off when plugging in to an electrical outlet. Keep hands, body and clothing clear of all cutting edges and moving parts when plugging in the PowerFloat®.

20. **OUTDOOR USE EXTENSION CORDS.** When PowerFloat® is used outdoors, use only extension cords marked as suitable for outdoor use. Always attach outdoor extension cords to a ground fault circuit interrupter (GFCI).

21. **STAY ALERT.** Watch what you are doing. Use common sense. Do not operate PowerFloat® when you are tired or under the influence of medication, alcohol or drugs.

22. **CHECK DAMAGED PARTS.** Before further use of the PowerFloat®, a guard or other part that is damaged should be carefully checked to determine that it would operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by an authorized service center. Do not use PowerFloat® if switch does not turn it on and off.

**MOTOR**

Many motors will operate on either DC, or single phase 25 to 60 cycle AC current and voltage within plus or minus 5 percent of that shown on the specification plate on the PowerFloat®. Several models, however, are designed for AC current only. Refer to the specification plate on your PowerFloat® for proper voltage and current rating.

**CAUTION:** Do not operate your PowerFloat® on a current on which the voltage is not within correct limits. Do not operate a PowerFloat® rated AC only on DC current. To do so may seriously damage the PowerFloat®.

**EXTENSION CORD SELECTION**

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop, which will cause loss of power and possible motor damage. A table of recommended extension cord sizes would be found below. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

<table>
<thead>
<tr>
<th>Length of Cord in Feet (g = gauge of wire in cord)</th>
<th>115V</th>
<th>230V</th>
</tr>
</thead>
<tbody>
<tr>
<td>25 Ft.</td>
<td>50 Ft.</td>
<td>100 Ft.</td>
</tr>
<tr>
<td>5-6 amps</td>
<td>18 g</td>
<td>16 g</td>
</tr>
<tr>
<td>6-8 amps</td>
<td>18 g</td>
<td>16 g</td>
</tr>
</tbody>
</table>

If an extension cord is to be used outdoors it must be marked with the suffix W-A following the cord type designation. For example SJTW-A to indicate it is acceptable for outdoor use.
FOREWORD
Congratulations on your purchase your PowerFloat®. The PowerFloat® is designed to float upper and lower equine teeth with its rotating grinding head. Before using PowerFloat® please ensure that you read and follow this Operating Manual carefully.

TO START AND STOP POWERFLOAT®

CAUTION: MAKE SURE SWITCH IS OFF BEFORE CONNECTING POWERFLOAT® TO POWER CIRCUIT

1. Make certain power circuit voltage is the same as that shown on the specification plate of PowerFloat®. Connect PowerFloat® to power circuit which has a ground fault circuit interrupter.
2. Squeeze trigger switch (Fig. 1) (A) to start motor, as the trigger switch is squeezed, the driver speed increases. To stop motor, release trigger switch.
3. LOCK SLIDE – A lock slide (Fig. 1) (B).
4. Continuous operation of the PowerFloat® at maximum RPM's can cause overheating and damage to the right angle gear system.

RPM LOCK
Squeeze trigger (Fig. 1) (A) to obtain maximum rpm and then slide lock (B) into place. Release trigger while slide lock (B) is in place and motor will continue running. To release the slide lock and stop the motor, squeeze and release the trigger. The slide lock will automatically disengage and the motor will stop.

Fig. 1
TRIGGER VISE
A trigger vise, (Fig. 2), is provided to keep the motor running at variable speeds without holding the trigger switch ON. It is recommended to not exceed 75% of the maximum RPM with the trigger adjustment to avoid overheating of the right angle gear system.

A. TO LOCK the trigger switch at certain speed, squeeze the vise (Fig. 2) (D) slowly until the desired speed is reached.
B. TO UNLOCK the trigger vise, press the release button (Fig. 2) (E) to release the trigger.
TO ROTATE GRINDING HEAD

CAUTION: DISCONNECT FROM POWER CIRCUIT

1. Pull the shaft (Fig. 4) (A) in the direction shown (C), while holding onto the metal collar with the other hand (B).
2. While pulling the shaft rotate it through 180° clockwise or counter-clockwise.
3. Release the shaft and the head will lock securely into position.

TO REPLACE GRINDING WHEEL

CAUTION: DISCONNECT FROM POWER CIRCUIT

1. Rotate black metal ring (Fig. 5) (C) to expose the opening in the shaft (A).
2. Insert shaft lock pin, finishing nail or Allen key (Fig. 5) (B), into hole (A) to lock the shaft.
3. Using small sized vise-grip pliers, grip the edges of the grinding wheel (Fig. 6) and rotate counter-clockwise to loosen grinding wheel.
4. Unscrew and remove used grinding wheel.
5. Put the new grinding wheel into place.
6. Using fingers, thread the new grinding wheel into place clockwise until finger-tight.
7. Remove shaft lock pin and replace metal cover (Fig. 5) (C).
NOTE: While floating tall teeth, they should always be cooled with syringed water spray at least every 20 seconds, or more often if required, to prevent tooth deterioration from heat build-up due to grinding.

GRINDING CHEEK TEETH

1. Rotate grinding head to downward (Fig. 7) or upward (Fig. 8) position.
2. Position the PowerFloat® in the patient’s mouth.
3. Start PowerFloat®. CAUTION: DO NOT EXERT PRESSURE ON TOOTH WHILE DOING THIS.
5. Prolonged grinding at high rpm (revolutions per minute) may cause excessive heat buildup underneath the grinding wheel in the right angle housing of the PowerFloat®. Excessive heat in this area could cause thermal injury (burns) to the cheek and tongue during contact. The operator must monitor the right angle housing temperature to prevent buccal mucosa or lingual thermal injury. If excessive heat is detected, the operator MUST cool the housing. First unplug the PowerFloat® from its electrical outlet. Then cool the unit by:
   • Apply a cool damp towel to the housing metal until it is cool again
   • Spray cold water on the housing with syringe until it is cool again while holding the housing in the (inverted) upside down position so that the water will run off during application. (Housing on top and grinding wheel underneath)

After the housing has been cooled and dried off with a towel, plug the PowerFloat® back into the electrical outlet and resume grinding teeth.
GRINDING INCISORS

1. Rotate grinding head to downward (Fig. 9), or upward (Fig. 10) position.
2. Start PowerFloat® and lock trigger at appropriate speed with trigger vise (see page 5).
3. Position PowerFloat® on shoulder (Fig. 11).
4. Position the PowerFloat® near the patient’s incisors.
5. Begin grinding incisors.
MAINTENANCE

KEEP MOTOR CLEAN AND DRY
Clean and towel dry hands during dental procedures to keep motor housing clean. Periodically blow out all air passages with dry, compressed air. All plastic parts should be cleaned with soft damp cloth. DO NOT use solvents, soaps or other chemicals to clean plastic parts of the PowerFloat® as they may damage such parts. The PowerFloat can be kept dry during storage by towel drying and wrapping it in a towel during storage.

CAUTION: Wear safety glasses while performing this operation.

KEEP GRINDING HEAD CLEAN
Dry brushing of the grinding wheel can be accomplished by placing a dry, soft steel or nylon brush on the wheel and spinning the wheel at 500 - 1000 rpms. After cleaning the grinding head and right angle, remove excess tooth material from the area with a dry towel.

CAUTION: Wear safety glasses while performing this operation.

DO NOT IMMERSE THE RIGHT ANGLE GRINDING HEAD IN WATER
Unplug the PowerFloat® from its electrical outlet before cleaning with a wet brush or applying a disinfecting solution. Always wear safety glasses while performing any cleaning operation. The grinding wheel, the space between the grinding wheel and guard, the right angle housing, and the shaft can be cleaned with a soft steel or nylon brush which has been immersed in water. Excess tooth debris, which accumulates in the guard surrounding the wheel may be removed with a small nail or by continuous wet brushing of the area. The grinding wheel, guard, and right angle can be spray cleaned with WD-40™. Water may also be sprayed on the right angle while it is held in an inverted position.

After cleaning is finished, the right angle area and shaft can be disinfected with a chlorhexidine solution. After spray disinfection, use a clean towel to dry the PowerFloat®. After drying, plug the PowerFloat® back into the electrical outlet and continue floating procedures.

FAILURE TO START
Should your PowerFloat® fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

IN-LINE CLUTCH DETERIORATION
If the grinding wheel begins to stall when little pressure is applied the clutch will need to be replaced. This is a non-maintainable part. Have D & B service the PowerFloat®.

BATTERY POWERED CORDLESS MODEL
DC powered motors do not require any safety electrical grounding system. Also, the cordless motors do not have a trigger switch-lock as a feature. Only operate the adjustable clutch (Fig. 12) (A) on setting 13 or 14. Only operate the rpm range selector at setting number 2 (Fig. 12) (B). An optional 15 minute battery charger from DeWalt is available, as well as a 1 hour charger which plugs into a cigarette lighter/electrical accessory. For either option, contact a DeWalt sales outlet.

Fig. 12
GRINDING HEAD LUBRICATION
With prolonged use the threads on the shaft of the grinding wheel can become stuck in position, making it difficult to unscrew the grinding wheel for replacement. To prevent this occurrence, change and clean the underside of the grinding wheel monthly. Before replacing the grinding wheel, apply a small amount of grease to its threads to protect the shaft from corrosion.

LUBRICATION

KEEP GRINDING HEAD LUBRICATED
ONLY NON-TOXIC USDA APPROVED SYNTHETIC GREASE SHOULD BE USED. Use Super Lube Grease manufactured by Synco Chemical. For a dealer in your area call SYNCO Chem at 1-800-253-5823. The PowerFloat® has two grease fill ports, one located on the end of the grinding head (Fig. 13) (A), and the other located further along the shaft and situated beside the collar (Fig. 14) (D). General Purpose Super Lube (Synco Chemical) or any USDA approved synthetic grease is required for smooth operation. Grease should be applied after every 2 hours of operation. To grease, rotate the shaft locking cover (Fig. 14) (C), until the shaft hole is uncovered (Fig. 13) (B). The grease gun performs similar to a plunger. Insert the tip into the grease port and push down on the grease gun to force grease into the grease port (Fig. 15). Apply grease until a small amount of new grease (clean) is seen coming out of the shaft locking hole (Fig. 15) (E). Two to four full pumps of grease into Grease Port (A) (Fig. 13) should be sufficient. The rule is to pump grease into Grease Port (A) (Fig. 13) until clean grease circulates through and exits from the shaft opening (B) (Fig. 13). Grease Port (D) (Fig. 14) only requires two pumps from the grease plunger. Synthetic grease (USDA approved) can be purchased at many automotive stores.

CAUTION: Do not apply grease into grease port unless the port opening is clean enough to see the silver check valve ball.

Before applying the grease to the grease port, clean any debris from the opening. Do not insert a larger and stronger object into the opening. Beneath the opening lies a small spring-loaded ball. Excessive pressure with any instrument may damage the mechanism. After physical removal of tooth debris from the port area, more cleaning may be done with the wire brush and spraying with WD-40™. Always lubricate grinding head before storing after procedures are completed.
LUBRICATION PROCEDURE
Both grease ports (A) (Fig. 13) and (D) (Fig. 14) should be greased after every 5 dental procedures, or before stowing the PowerFloat®. Clean grease in the shaft protects the gear mechanism during storage and operation.

1. Clean the grease ports (A) and (D) with a soft steel brush or nylon to remove all debris in the ports. When properly cleaned, you will observe a silver colored ball (check valve) in the depression of the grease ports.
2. Rotate the black steel shaft cover to expose the shaft opening (B) (Fig. 13).
3. Place the tip of the grease plunger onto grease port (A) and slowly push down on the grease gun to depress the plunger and pump grease into the port. Continue pumping until fresh grease begins to exit from the shaft opening (B). The grease port contains a silver colored spring-loaded ball (check valve) which is designed to accept grease slowly. If the grease inside the grease gun is warm, the grease will flow more easily. Repeat this procedure with grease port (D).
4. Rotate the black steel shaft ring to cover the shaft opening (B).
5. Grease procedure is completed. Plug the PowerFloat® into an electrical outlet and resume floating procedure.

CAUTION: Lubricate and clean before storage. Always lubricate the right angle gears before stowing the PowerFloat® in a carrying case. Lubricate the grease ports, and clean and dry the entire instrument before replacing it in its case. Keep a dry towel in the carrying case to absorb residual moisture.

GREASE GUN REPLACEMENT
To fill the grease gun with Super Lube Grease:
1. Obtain a Super Lube Grease cartridge from Synco Chem and insert it into a lever pump grease gun.
2. Remove cap (A) (Fig. 16) from the PowerFloat® grease gun.
3. Remove plastic piston (B) (Fig. 17) from inside the grease gun by pulling on the chain attached to the plastic piston.
4. Pump grease into the grease gun chamber until it is 85% full (Fig. 18).
5. Replace the plastic piston (B) (Fig. 17) and push inward to expel trapped air between piston and grease.
6. Replace cap (A) (Fig. 16).
7. Grease gun is now filled and ready for use.
KEEP COLLAR ROTATIONAL SYSTEM LUBRICATED
Twice monthly, place a few drops of Three-In-One oil into the gap (Fig. 16) (A) between the stainless steel collar and black collar to prevent dental material from adhering to rotational mechanism. The collar gap may also be cleaned with WD-40™.

![Fig. 16]

REPLACEMENT PARTS
When servicing use only replacement parts from PowerFloat Inc. or an approved supplier.

BRUSH INSPECTION AND LUBRICATION
For your continued safety and electrical protection, brush inspection and replacement on PowerFloat® should ONLY be performed by PowerFloat Inc. On an annual basis take or send your PowerFloat® to our PowerFloat Inc. repair facility to be thoroughly cleaned and inspected; worn parts replaced, when necessary; re-lubricated with fresh lubricant, if required; reassembled with new brushes; and performance tested. Any loss of power before the above maintenance check may indicate the need for immediate servicing of your PowerFloat®. DO NOT CONTINUE TO OPERATE POWERFLOAT® UNDER THIS CONDITION. If proper operating voltage is present, return your PowerFloat® to the PowerFloat Inc. for immediate service.

SERVICE AND REPAIRS
PowerFloat® will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should ONLY be performed by PowerFloat Inc. We cannot guarantee repairs made or attempted by anyone other than a qualified PowerFloat repair facility.

POWERFLOAT® ACCESSORIES

DIASTEMA BURRS

![Fig. 17]

**Standard Set Diastema Burrs**
- (A) : Sharp Conical Burr
- (B) : Medium Conical Burr

**Additional Diastema Burrs**
- (D) : 5.0 mm Cylindrical Burr
- (E) : Large Periodontal Pocket Burr
INSTALLING DIASTEMA BURRS
To install a diastema burr, remove the grinding wheel from the PowerFloat® (refer to page 6 for complete instructions). Thread in the smallest needed burr (to begin to open the diastema) until the burr is finger tight (Fig. 18). Throughout the diastema procedure, sequentially remove and install wider burrs as it becomes necessary to further widen the diastema.

CAUTION: To prevent thermal injury to the teeth, do not burr longer than 10 seconds at a time without water-cooling the site.

CAUTION: Do not widen a diastema excessively. In some horses the pulp chamber or its horns may be located in close proximity to the interdental edge of the teeth. Do not invade pulp chambers or pulp horns during the widening procedure.

GENERAL TROUBLESHOOTING

GRINDING WHEEL IS NOT TURNING
Most likely, the mesh of the gears under the grinding wheel have jammed. The clutch prevents the shaft from turning the gears when you start the unit. Simply apply pliers to the top of the grinding wheel and forcibly turn the wheel clockwise or counter clockwise to un-jam the gears. Then press the trigger on the motor to begin operation.

SEIZED COLLAR ROTATIONAL SYSTEM
If the instrument head cannot be rotated to an up or down position, Over time, tooth debris can become cemented in the gap created when the shaft is extended (pull out position) to rotate the shaft. This gap should be oiled bi-monthly to prevent build-up of debris. To loosen, spray inside of the gap with WD-40, then lubricate with 3 in 1 oil. Forcibly loosen and resume using in both upper and lower position.

ANGLE HEAD HEATS UP EXCESSIVELY
The right angle housing contains gears and bearings that generate heat at high RPM's. Continuous use of the PowerFloat® at maximum RPM's is not recommended. To prevent overheating and injury to the horses soft tissue, the operator can periodically cool the housing by unplugging the electrical cord and inverting the grinding head and pouring cold water on it with an injection syringe or a dose syringe. Resume use after cooling. Cool only by pouring or dripping water on inverted right angle. A wet towel application to the right angle may also be used.

DO NOT IMMERSE RIGHT ANGLE INTO WATER. ALWAYS UNPLUG POWERFLOAT® BEFORE COOLING THE RIGHT ANGLE HOUSING

UNABLE TO GREASE ANGLE HEAD
Inability to grease probably means the grease fitting ball (grease port) has seized. Contact PowerFloat Inc. to obtain a new fitting (grease port) with instructions for replacement.

DO NOT ATTEMPT TO DISLODGE GREASE NIPPLE
UNABLE TO REMOVE GRINDING WHEEL
If left over an extended period of time, the threads on the grinding wheel shaft that thread into the right angle may become cemented with tooth debris, thus making removal difficult. Obtain graphite (Liquid Wrench) from local hardware store and lubricate under the wheel sufficiently so it will penetrate the threads. Let sit for 10 minutes and then re-attempt to loosen wheel by turning in a counter clockwise direction using a pair of vise-grip pliers. Repeat procedure until successful. Apply grease to the threads on the new grinding wheel before replacement.

MOTOR LOSING POWER
The motor brushes may be worn. Take the unit intact to an authorized drill motor repair shop for evaluation of the motor brushes. OR/ Return the unit intact to PowerFloat Inc. for repair.

GRINDING WHEEL LOOSENS AND UNWINDS DURING OPERATION
If this occurs, the forward/reverse button on the DeWalt cordless has disengaged and is in the reverse position. The button on the right hand side of the gun should be pushed in flush to the housing and secured for normal operation. (The reverse switch on the plug-in model has been permanently removed)

The grinding wheel of the PowerFloat® is driven by a gear and spline system made of a metal alloy. The gears should be protected with adequate lubrication. Water and saliva can have a negative effect when it gains entry into the gear mechanism. Lubricate the PowerFloat® often to protect your instrument.

POWERFLOAT® LIMITED 6 MONTH WARRANTY

POWERFLOAT INC. warrants it's PowerFloat® with the following conditions:

What This Warranty Covers
This warranty covers all defects in workmanship or materials in your PowerFloat® for a period of 1 year from the date of purchase / rental.

How to Get Service
First telephone PowerFloat Inc. at 1-877-969-2233
(if necessary)
COURIER (DO NOT MAIL) the power tool, properly packaged and prepaid, to the repair facility as directed by PowerFloat Inc. Upon request for warranty service, we will repair or replace, at our option, defective parts or materials.

What is Not Covered
This warranty applies only to the original purchaser and may not be transferred. This warranty only covers defects arising under normal usage and does not cover any malfunction, failure or defects resulting from misuse, abuse, neglect, alteration, modification or repairs by other than PowerFloat Inc. PowerFloat Inc. makes no warranties, representations or promises as to the quality or performance of the PowerFloat® other than those specifically stated in this warranty.

Additional Limitations
PowerFloat Inc. is not responsible for direct, indirect, incidental or consequential damages. This warranty gives you specific legal rights, and you may also have other rights which vary from regional jurisdiction.